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RESEARCH MEMORANDUM

PERFORMANCE OF THE COMPONENTS OF THE XJ34-WE-32 TURBOJET

ENGINE OVER A RANGE OF ENGINE AND FLIGHT CONDITIONS

By John E. McAulay, Adam E. Sobolewski, and Ivan D. Smith

Lewis Flight Propulsion Laboratory

Cleveland, Ohio

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RESEARCH MEMORANDUM

PERFORMANCE OF THE COMPONENTS OF THE XJ34-WE-32 TURBOJET ENGINE

OVER A RANGE OF ENGINE AND FLIGHT CONDITIONS

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SUMMARY

Performance of the compressor, combustor, and turbine operating as integral parts of the XJ34-WE-32 turbojet engine was determined in the Lewis altitude wind tunnel over a wide range of flight conditions. This investigation was conducted with the electronic control inoperative.

The peak compressor efficiency decreased from about 0.84 to 0.79 as altitude was increased from 10,000 to 55,000 feet at a flight Mach number of 0.53. For all flight conditions investigated, the peak compressor efficiency occurred at a compressor pressure ratio of approximately 3.8 and a corrected air flow of 55 pounds per second. The corresponding corrected engine speed varied slightly with Reynolds number but was about 11,800 rpm. Decreasing the Reynolds number generally resulted in a decrease in compressor efficiency and corrected air flow for a given corrected engine speed and compressor pressure ratio.

Within the range of flight Mach numbers investigated, the combustion efficiency for rated engine conditions remained constant at about 0.95 to altitudes of 25,000 feet and decreased to about 0.80 at an altitude of 55,000 feet.

Changes in exhaust-nozzle area or flight Mach number had no discernible effect on turbine efficiency. Within the range of corrected turbine speeds encountered during engine operation, the change in turbine efficiency was small. At rated engine conditions, the turbine efficiency decreased from about 0.86 to 0.82 as the altitude was increased from 10,000 to 55,000 feet.

INTRODUCTION

An investigation was conducted in the NACA Lewis altitude wind tunnel to determine the altitude performance characteristics of the XJ34-WE-32 turbojet engine. In conjunction with these over-all engine performance data, component performance data were obtained for each of



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four exhaust-nozzle areas over a range of altitudes from 5000 to 55,000 feet and flight Mach numbers from 0.28 to 1.05. At each flight condition and exhaust-nozzle area, data were obtained over an extensive range of engine speeds.

Performance data of the compressor, combustor, and turbine are presented herein in graphical form to show the effects of changes in flight and engine conditions. A compressor map is presented for each flight condition investigated. For the combustor and turbine, only typical performance data are shown. All data obtained are presented in tabular form.

APPARATUS

Engine Components

The XJ34-WE-32 turbojet engine used in this investigation (fig. 1) has a static sea-level thrust rating of 3370 pounds (afterburner inoperative) at an engine speed of 12,500 rpm and a turbine-inlet temperature of 1525° F. The engine is equipped with an afterburner and an electronic control which were inoperative during this investigation.

Compressor. - The eleven-stage axial-flow compressor has a single row of inlet guide vanes, a double row of outlet guide vanes, and a single row of mixer vanes. The compressor rotor is shown in figure 2. The blade-tip diameter of the eleven-stage rotor section is 18.91 inches and the blade height varied from 4.71 inches at the first stage to 2.46 inches at the eleventh stage. The compressor air flow is about 58 pounds per second at rated static sea-level conditions.

Combustor. - The combustor (fig. 3) is of the annular direct-flow type with a double-annular basket that merges into a single annulus near the downstream end. Two concentric fuel manifold rings, with 24 and 36 matched fuel nozzles at the inner and outer rings, respectively, are located at the upstream end of the double-annular basket.

Turbine. - The two-stage axial-flow turbine has a blade height of about 3.9 inches for both rotor stages and a blade tip diameter of 20.81 inches. The turbine rotor is shown in figure 4.

Installation and Instrumentation

The engine was mounted on a wing segment in the 20-foot-diameter test section of the altitude wind tunnel. Dry refrigerated air was

supplied to the engine inlet through a duct from the tunnel make-up air system. This air was throttled from approximately sea-level pressure to an engine-inlet total pressure corresponding to the desired flight condition.

Location of the instrumentation used to determine component performance is shown in figure 5. The temperatures measured at the exhaust-nozzle inlet (station 7) were used as the turbine-outlet temperatures because of the effect of radiation on the temperatures measured at station 5.

PROCEDURE

Dry refrigerated air was supplied to the engine at the NACA standard temperature for each flight condition except that the minimum temperature obtained was about -20°. F. The data at an altitude of 5000 feet were obtained using an inlet temperature that was required to give a Reynolds number index of 1.00. Complete free-stream ram pressure recovery was assumed at each flight condition.

The following table indicates the flight conditions at which data were obtained:

Altitude	Flig	ht Mac	sh nu	nber
(ft)	0.28	0.53	0.79	1.05
5,000	X			
10,000	1	x		
25,000	- x	I	x	x
40,000		I	I	¥
47,000		x		
55,000	_	x	x	

At each of these flight conditions, data were obtained over a range of engine speeds from about 6250 to 12,500 rpm at four fixed positions of the variable-area exhaust nozzle (projected exhaust-nozzle areas from 1.063 to 1.902 sq.ft) except when instrumentation difficulties were encountered or when the engine operation was limited by either excessive exhaust-gas temperature, combustor blow-out, or compressor surge.

Data were not obtained because of instrumentation difficulties at the following flight conditions: at altitude of 5000 feet, flight Mach number of 0.28, and exhaust-nozzle area of 1.063 square feet for several intermediate engine speeds between 6250 and 12,500 rpm; at altitude of 25,000 feet, flight Mach number of 1.05, and exhaust-nozzle area of 1.902 square feet. Limiting exhaust-gas temperature prevented data from

being taken at rated engine speed with an exhaust-nozzle area of 1.063 square feet at any flight condition investigated. Within the range of flight Mach numbers investigated, combustor blow-out occurred at low engine speeds above an altitude of 40,000 feet. Compressor surge occurred in the medium engine speed range (corrected engine speeds greater than 10,000 rpm and less than 12,000 rpm) with the small exhaust-nozzle area. At and below altitudes of 25,000 feet and at the two highest flight Mach numbers investigated at an altitude of 40,000 feet, the instabilities caused by compressor surge were small and the exhaust-gas temperatures were not excessive. It was therefore possible to obtain some data at these flight conditions in the region of compressor surge.

The symbols and the methods of calculation used herein are given in appendixes A and B, respectively.

RESULTS AND DISCUSSION

Compressor Performance

In order to simplify the following discussion, an engine operating point is defined by a given corrected engine speed and exhaust-nozzle area; and a compressor operating point, by a given corrected engine speed and compressor pressure ratio.

Compressor performance maps. - Compressor performance maps for each flight condition investigated are presented in figure 6 where compressor pressure ratio is plotted against corrected air flow with lines of constant corrected engine speed, compressor efficiency, and exhaust-nozzle area.

Except near the region of compressor surge, increasing the altitude from 10,000 to 25,000 feet at a flight Mach number of 0.53 had no appreciable effect on engine operating points, but a further increase in altitude shifted engine operating points at high corrected engine speeds to higher compressor pressure ratios and lower corrected air flows on the compressor map (figs. 6(b), 6(e), 6(1), 6(j), and 6(l)). At low corrected engine speeds the shift in engine operating points was to lower corrected air flows with no distinguishable change in compressor pressure ratio.

The decrease in corrected air flow along with a decrease in compressor efficiency was due to a decrease in Reynolds number as altitude was increased. The lower compressor efficiency required the turbine to produce more work per pound of gas to maintain a given corrected engine speed. This requirement was met by operating at a higher turbine-inlet temperature. In order to satisfy the condition of continuity, engine

operating points at high corrected engine speeds shifted to higher compressor pressure ratios. Apparently, this condition was satisfied at low corrected engine speeds without an increase in compressor pressure ratio.

Except near the region of compressor surge, decreasing the flight Mach number from 1.05 to 0.28 at an altitude of 25,000 feet (figs. 6(c) to 6(f)) shifted engine operating points at high corrected engine speeds to higher compressor pressure ratios with no appreciable change in corrected air flow. At low corrected engine speeds, engine operating points shifted to higher compressor pressure ratios and lower corrected air flows on the compressor map. The increase in compressor pressure ratio is attributed to a decrease in the energy of the inlet air as flight Mach number was decreased, requiring that the turbine produce more work (higher turbine-inlet temperature) per pound of gas in order to maintain a given corrected engine speed. The amount the corrected air flow decreased depended on the slope of the compressor characteristic and the magnitude of the increase in compressor pressure ratio. At high corrected engine speeds, the corrected air flow did not change appreciably because the compressor characteristic was nearly vertical; whereas at low corrected engine speeds, the corrected air flow decrease was primarily due to a decrease in the slope of the compressor characteristic curve.

The peak compressor efficiency decreased from about 0.84 to 0.79 as altitude was increased from 10,000 to 55,000 feet at a flight Mach number of 0.53. For all flight conditions investigated, the peak compressor efficiency occurred at a compressor pressure ratio of approximately 3.8 and a corrected air flow of 55 pounds per second. At high Reynolds numbers (altitudes of 25,000 feet and less), this compressor pressure ratio and corrected air flow corresponded to a corrected engine speed of about 11,800 rpm; at low Reynolds numbers the corresponding corrected engine speed was somewhat higher.

As corrected engine speed was increased above the value at which peak compressor efficiency was encountered, the compressor efficiency decreased at a greater rate. This decrease in compressor efficiency is attributed to mismatching of the compressor stages, which resulted from the compressibility and boundary-layer effects that could not be completely accounted for in the compressor design. Therefore, if the engine were operated at rated engine speed above the tropopause, the corrected engine speed would be above 13,100 rpm at any flight Mach number of 1.00 or less and the compressor would be operating in a region of compressor efficiency considerably below the peak value. For example, by extrapolating the data available at an altitude of 40,000 feet at a flight Mach number of 0.53 and an exhaust-nozzle area of 1.138 square feet, the compressor efficiency would be expected to decrease from about 0.81 to 0.73 or less as corrected engine speed was increased from 12,500 to 14,000 rpm.

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As stated previously, several data points were obtained when the compressor was in a mild surge. The data presented in figure 6(f) are a good example of how the compressor performance map is affected by compressor surge. At a corrected engine speed of 11,000 rpm the compressor characteristic curve assumed a positive slope as the exhaust-nozzle area was decreased. Positive slope of the compressor characteristic is associated with compressor surge (reference 3). A significant decrease in compressor efficiency also occurred when the compressor was operated in the surge region.

The increasing effect of surge on the compressor performance (figs. 6(b) and 6(e)) and the absence of performance data at the small exhaust-nozzle area (figs. 6(i), 6(j), and 6(l)) indicate that at a given flight Mach number an increase in altitude resulted in increasing restriction by compressor surge of the steady-state operating region. At a given altitude, decreasing the flight Mach number resulted in a similar effect, as shown by figures 6(g) through 6(i). It is therefore concluded that the steady-state operating region moved closer to the surge line as a result of an increase in altitude or a decrease in flight Mach number.

Reynolds number effect on compressor operating points. - The effect of Reynolds number on several compressor operating points is presented in figure 7. For a given compressor operating point, decreasing the Reynolds number generally resulted in a decrease in compressor efficiency and corrected air flow. For example, as Reynolds number index is decreased from 1.00 to 0.17 at a corrected engine speed of 12,500 rpm and a compressor pressure ratio of 4.2, the corrected air flow decreases from 58.0 to 57.0 pounds per second and the compressor efficiency decreases from 0.835 to 0.796. This decrease in Reynolds number index corresponds to an increase in altitude from about 10,000 to 55,000 feet at a flight Mach number of 0.80.

The effect of operating the engine at rated speed at high altitudes was discussed previously. If, therefore, the engine is operated at rated speed at a given flight Mach number and the altitude is increased, the compressor efficiency will decrease because of both decreased Reynolds number at high altitude and mismatching of the compressor stages at high corrected speeds.

Combustor Performance

Combustion efficiency. - Typical effects of altitude, flight Mach number, and exhaust-nozzle area on combustion efficiency are presented in figures 8, 9, and 10, respectively, where combustion efficiency is plotted against corrected engine speed. The primary variables affecting combustion efficiency are fuel atomization (measured roughly by fuel

flow, which determines the pressure difference across the fuel nozzles), fuel-air ratio, and combustor-inlet pressure, temperature, and velocity. As it was impossible to independently control these variables when the combustor was operating as an integral part of a turbojet engine, the data do not lend themselves to presentation using the aforementioned variables. By changing engine speed, altitude, flight Mach number, and exhaust-nozzle area, the primary variables affecting combustion efficiency were all changed varying degrees. For example, as the altitude was increased at a given corrected engine speed, flight Mach number, and exhaust-nozzle area, the fuel-air ratio increased, the combustor-inlet pressure and the fuel flow decreased, and there was a negligible change in combustor-inlet temperature and velocity. The increase in combustion efficiency due to increased fuel-air ratio was small compared with the decrease in combustion efficiency which resulted from the decrease in combustor-inlet pressure and fuel flow. The net result was a reduction in combustion efficiency as altitude was increased.

A combination of curves similar to those of figures 8, 9, and 10 or the data of table I indicate that when the engine was operated at rated conditions within the flight Mach numbers investigated, the combustion efficiency remained constant at about 0.95 up to an altitude of 25,000 feet and decreased to about 0.80 at an altitude of 55,000 feet.

Combustor total-pressure loss. - Representative data for various flight conditions and exhaust-nozzle areas are plotted in figure 11 to show combustor total-pressure loss coefficient as a function of combustor total-temperature ratio. The combustor total-pressure loss is a sum of the friction loss and the momentum loss. When the combustor temperature ratio is equal to unity, the entire total-pressure loss through the combustor is due to friction. The data of figure 11 can therefore be extrapolated to a combustor total-temperature ratio of 1, which gives a combustor total-pressure loss coefficient due to friction of 2.9. The method of calculating the combustor dynamic pressure is given in appendix B. Values of both combustor total-pressure loss coefficient and combustor total-pressure loss ratio are given in table I.

Turbine Performance

Turbine speed corrected to turbine-inlet temperature is plotted against corrected engine speed in figure 12 showing typical trends with altitude, flight Mach number, and exhaust-nozzle area. The primary purpose of this figure is to serve as a connecting link between engine operation and turbine performance, which can be better shown when plotted against corrected turbine speed.

Turbine pressure ratio. - The effect of corrected turbine speed, exhaust-nozzle area, flight Mach number, and altitude on turbine pressure

ratio is presented in figure 13. The effects shown are due to changes in the matched operation of the turbine and compressor at various steady-state conditions. When the engine was operating at rated conditions the turbine pressure ratio was approximately 2.0.

Turbine efficiency. - The effect of corrected turbine speed, exhaust-nozzle area, flight Mach number, and altitude on turbine efficiency is presented in figure 14. The data of figures 14(a) and 14(b) indicate that within the accuracy of the data there was no discernible effect of exhaust-nozzle area or flight Mach number on turbine efficiency. Similar plots at other flight conditions agree with this conclusion. Within the range of corrected turbine speeds encountered during engine operation, the change in turbine efficiency was small.

At the corrected turbine speed that corresponded to rated engine conditions (about 6400 rpm), the turbine efficiency decreased from about 0.86 to 0.82 as altitude was increased from 10,000 to 55,000 feet (fig. 14(c)). As shown in figure 13(c), the same change in altitude resulted in a small increase in turbine pressure ratio at any given corrected turbine speed. Similar changes in turbine pressure ratio obtained by changing exhaust-nozzle area or flight Mach number had no apparent effect on turbine efficiency (figs. 14(a) and 14(b)). This decrease in turbine efficiency with increasing altitude may therefore be associated with a decrease in Reynolds number.

Corrected turbine gas flow. - The effect of corrected turbine speed, exhaust-nozzle area, flight Mach number, and altitude on corrected turbine gas flow is presented in figure 15. Some inconsistencies which could not be explained existed in the values of corrected turbine gas flow. Within the accuracy of the data, however, there was no effect of exhaust-nozzle area, flight Mach number, or altitude on corrected turbine gas flow. At corrected turbine speeds above 6800 rpm the corrected turbine gas flow was constant at 29.8 pounds per second, indicating choking in the turbine.

SUMMARY OF RESULTS

The following results were obtained from an investigation of the performance of the components operating as integral parts of an XJ34-WE-32 turbojet engine in the Lewis altitude wind tunnel:

- 1. The peak compressor efficiency decreased from about 0.84 to 0.79 as altitude was increased from 10,000 to 55,000 feet at a flight Mach number of 0.53.
- 2. At all flight conditions investigated the peak compressor efficiency occurred at approximately a compressor pressure ratio of 3.8 and a corrected air flow of 55 pounds per second. At high Reynolds numbers

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(altitudes of 25,000 feet and less) this compressor pressure ratio and corrected air flow corresponded to a corrected engine speed of about 11,800 rpm, whereas at low Reynolds numbers the corresponding corrected speed was somewhat higher.

- 3. If the engine were operated at rated speed above the tropopause at or below flight Mach number of 1.0, the compressor would be operating in a region of compressor efficiency considerably below the peak value.
- 4. The steady-state operating region moved closer to the surge line as a result of an increase in altitude or a decrease in flight Mach number.
- 5. For a given compressor operating point, decreasing the Reynolds number generally resulted in a decrease in compressor efficiency and corrected air flow. Thus, as Reynolds number index was decreased from 1.00 to 0.17 at a corrected engine speed of 12,500 rpm and a compressor pressure ratio of 4.2, the corrected air flow decreased from 58.0 to 57.0 pounds per second and the compressor efficiency decreased from 0.835 to 0.796. This decrease in Reynolds number index corresponds to an increase in altitude from about 10,000 to 55,000 feet at a flight Mach number of 0.80.
- 6. For rated engine conditions within the range of flight Mach numbers investigated, the combustion efficiency remained constant at about 0.95 up to an altitude of 25,000 feet and decreased to about 0.80 at an altitude of 55,000 feet.
- 7. Changes in exhaust-nozzle area or flight Mach number had no discernible effect on turbine efficiency. Within the range of corrected turbine speeds encountered during engine operation, the change in turbine efficiency was small. At rated engine conditions, the turbine efficiency decreased from about 0.86 to 0.82 as altitude was increased from 10,000 to 55,000 feet.

Lewis Flight Propulsion Laboratory National Advisory Committee for Aeronautics Cleveland, Ohio

APPENDIX A

SYMBOLS

The following symbols are used in this report:

A	cross-sectional area, sqft
сp	specific heat at constant pressure, Btu/(lb)(°F)
g	acceleration due to gravity, 32.2 ft/sec2
M	Mach number
N	engine speed, rpm
P	total pressure, 1b/sq ft absolute
p	static pressure, lb/sq ft absolute
q	theoretical dynamic pressure at combustor inlet, lb/sq ft absolute
R	gas constant, 53.4 ft-lb/(lb)(OR)
T	total temperature, OR
t	static temperature, OR
Wa	air flow, 1b/sec
W _f	fuel flow, lb/hr
Wg .	gas flow, lb/sec
γ	ratio of specific heats
8	pressure correction factor, P/2116 (total pressure divided by NACA standard sea-level pressure)
η	efficiency
μ	absolute viscosity, lb-sec/ft ²
θ	temperature correction factor, $\gamma T/(1.4)(519)$ (product of γ and total temperature divided by product of γ at standard NACA sea-level temperature)
ø	viscosity factor, μ/μ_0 (viscosity divided by NACA standard sealevel viscosity)

Subscripts:

- 0 free-stream conditions
- l inlet duct at frictionless slip joint
- 2 compressor inlet
- 3 compressor outlet, combustor inlet
- 4 combustor outlet, turbine inlet
- 5 turbine outlet
- 7 exhaust-nozzle inlet
- b burner
- c compressor
- t turbine

MELIHODS OF CALCULATION

Air flow. - Air flow was calculated at station 2 by use of the following equation:

$$W_{a,2} = P_2 A_2 \sqrt{\frac{2 \gamma_2 g}{(\gamma_2 - 1) Rt_2} \left[\frac{P_2}{P_2} \right]^{\frac{\gamma_2 - 1}{\gamma_2}} - 1}$$

Air flow at the other stations in the engine was considered the same as that at station 2. The gas flow downstream of the combustor is

$$W_g = W_{a,2} + \frac{W_f}{3600}$$

Reynolds number index. - For a given compressor Mach number (corrected engine speed) Reynolds number index varies linearly with Reynolds number and is defined as the ratio of Reynolds number at altitude to Reynolds number at standard sea-level conditions.

Re index =
$$\frac{\delta_2}{\phi_2 \sqrt{\theta_2}}$$

Combustor dynamic pressure. - In order to calculate a combustor dynamic pressure, based on a cross-sectional area of 1.78 square feet, a combustor Mach number was first calculated with the equation

$$\frac{M_{b}}{\left(1 + \frac{\gamma_{3}-1}{2} M_{b}^{2}\right)^{\frac{\gamma_{3}+1}{2(\gamma_{3}-1)}}} = \frac{W_{a,3} \sqrt{T_{3}}}{0.776 M_{b}P_{3}\sqrt{\gamma_{3}}}$$

then

$$q = \frac{\gamma_3}{2} p_3 M_b^2$$

and.

$$P_{3} = \frac{P_{3}}{\left(1 + \frac{\gamma_{3} - 1}{2} M_{b}^{2}\right)^{\frac{\gamma_{3}}{\gamma_{3}} - 1}}$$

therefore

$$q = \frac{\gamma_3}{2} P_3 = \frac{M_b^2}{\left(1 + \frac{\gamma_3 - 1}{2} M_b^2\right)^{\frac{\gamma_3}{3} - 1}}$$

where

$$\gamma_3 = 1.40$$

<u>Turbine-inlet temperature</u>. - Turbine-inlet temperature was calculated from the following equation, which assumes compressor and turbine work equal:

$$T_4 = \frac{W_{a,2}}{W_{g,4}} \frac{c_{p,c}}{c_{p,t}} \left[T_3 - T_2 \right] + T_7$$

REFERENCES

1. Bullock, R. O., and Finger, H. B.: Compressor Surge Investigated by NACA. SAE Jour., vol. 59, no. 9, Sept. 1951, pp. 42-45.

TABLE 1 - CONTRACT PERFURIANCE

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86 1.805 .384 .3704 .2704 .420 433 476 450 1322 478 130 1300 1405 650 650 1.252 .384 .384 .3704 7407 670 471 443 643 131 546 643 1310 1405 650 1405 640 1405	1370 1190 1091	155 H	1909	856	S24	812	450	473	670	1907	.2474	384		1.202	·	#
100 COLIT 200 TAG 100 COLIT 200 TAG 100 COLIT 100 TAG 100 COLIT 10		استحجوا					453	470	4.00	6290	.2951	362	.57.2	1.191		70

dina (Gr L.S (See)	Corrected engine iniet air flor va. 1 (5)/52 (1b/see)	*	Market North Market L	total- pressure matie 73/7g	officiency	PRILLED PRIL PRIL PRIL PRIL PRIL PRIL PRIL PRIL	Contractor total- pressure loss	botal- botal- present loss Philo (Pg-P4)/Pg	Contrator total- temperature ratio To Ta	Combuster officienty	TANKS OF THE PARTY		Durhimo betal- pressure rakies P _a /P _a	Adiabatio turbina officiency R _b	
1.04 1.07 1.43 1.36	87.00 87.05 48.00 37.51	12,867 13,147 13,117 5718 8220	0.958 ,897 ,891 ,717	4.601 5.416	0.843 .418	0.0182 67.00 74.00 92.00 18.00	3.127 3.130	.0200	2.455	0.848 ,858 ,968 ,838 ,904	6361 . Sear	20.54 27.00	1.054	-860 -860	1
. 10 . 17 . 17 . 17 . 10 . 10 . 10 . 10 . 10 . 10 . 10 . 10	11111111111111111111111111111111111111	11,500 11,500 11,500 11,500 11,500 10,605 10	- 465 - 465 - 465 - 705 - 706 - 706 - 200 -	1.012 1.035 1.035 1.035 1.035 1.035 1.035 1.765 1.777 1.785 1.385 1.385 1.385	- 953 - 547 - 846 - 805 - 785 - 788 -		2.105 2.105 2.105 2.200 2.000	0.000 0.000 0.000 0.000 0.000 0.000 0.000 0.000 0.000 0.000 0.000 0.000	2.400 2.400		4034 4137 6178 6143 6143 6943 6943 6973 8415 8416 8114 8139 4119 4119 4119 4119 4119	20 07 00 00 00 00 00 00 00 00 00 00 00 00	1.500 1.500 1.500 1.500 1.500 1.615 1.713 1.713 1.715 1.500	200 200 200 200 200 200 200 200 200 200	111111111111111111111111111111111111111
1.66 1.05 1.05 1.05 1.05 1.05 1.05 1.05 1.05	10.00 10.00	11,400 11,400 11,400 10,400 10,400 10,400 11,400 12,400 11	.460 .667 .872 .872 .872 .871 .571 .571 .572 .460 .807 .807 .807 .807 .807 .807 .807 .80	1.244 3.864 1.054 1.054 1.054 2.03 1.443 1.094 4.214 4.094 4.214 4.094 4.214 4.094 4.214 4.094 4.214 4		,0114 ,0172 ,0185 ,0187 ,0186 ,0186 ,0186 ,0186 ,0114	2,000 3,004 1,004 1,004 2,006 2,107 2,309 2,107 2,305 4,006 4,006 4,006 4,000 4,000 1,470 4,000 1,470	.0070 0.000 .000	2,354, 2,357, 2,359, 1,350, 1,350, 2,557, 2,		6205 6205 6205 6205 6205 6205 6205 6205	100 100 100 100 100 100 100 100 100 100	1.000 1.007 1.005 1.005 1.005 1.005 1.005 1.005 1.005 1.005 1.005 1.005 1.005 1.005 1.005 1.005		
34.45.45	97.07 93.06 57.89 42.90 93.73 90.96	18,343 11,570 11,177 6674	.011 .012 .002 .005 .005 .005	4.464 4.417 3.936 5.179 8.656 8.636 4.636 4.946	.000 .230 .230 .254 .750 .750 .750	.0149 .4150 .4150 .4170 .4170 .4150 .4150	3.644 4.048 3.368 4.119 3.843 4.363 6.863 4.361 4.184	2000 2000 2000 2000 2000 2000 2000 200	9,807 9,718 8,718 9,578 9,444 9,444 9,463 9,888 9,888	.400 .954 .460 .533 .589 .466 .790	8012 8017 8017 8010 8016 5481 4463 8136 8136	20,00 30,00 30,73 30,61 26,67 29,66	1.500 1.504 1.613 1.413 1.536 1.536	-144 -44 -44 -46 -175 -175	
. 50 . 51 . 65 . 65 . 17 . 66 . 17 . 66 . 14 . 16 . 16 . 16 . 16 . 16 . 16 . 16 . 16	就	11,500 11,500 11,500 10,607 5150 2050 11,307 10,707 5175 644 10,707 10,707 5176 645 10,707	.803 .707 .804 .836 .836 .789 .480 .766 .766 .755 .486 .486	8.314 9.246 1.004 1.006 1.006 1.000 1.000 1.000 8.001 8.000 8.000 1.000 1.000 1.000	.796 .735 .860 .737 .740 .718 .718 .431 .734 .735 .735		4.300 4.403 2.671 3.502 2.571 3.502 2.513 2.504 5.161 8.604 6.161	.0451. .0003 .0003 .0005 .0005 .0000 .0110 .0100 .0100 .0100	2,567 1,666 1,613 2,510 2,546 2,546 2,547 1,666 1,666 2,515 2,541 2,541 2,541 2,541	.990 .676 .678 .598 .596 .996 .716 .601 .564 .797 .767 .490 .490	61.32 61.34 80.34 80.60 5860 5867 786.5 981.7 681.7 681.8 5780 5787 8641 807.6	80.41 80.41 81.14 31.14 31.34 80.80 80.37 80.55 80.55 81.55 81.55 81.55	1,860 1,847 1,917 1,917 1,894 1,969 1,768 1,460 1,460 1,463 1,463 1,463 1,463 1,463	.470 .438 .438 .413 .414 .416 .436 .436 .436 .436	

8	(ft)	Ram pressure	Flight Heat	Tunnel Statio	Reynolds Sumber	Engine speed I	W-		Compressor Inlet total	Compressor publish total	Compersors outlet total	Terbine Inlet Lotel	Derline Inlet total	Turbing outlet total	get total
١		Pa/Po	76	Syn) 139/20 LP 300 240 TERES	Index Pa/Pa-/Fa	(rpm)	(11g/har)	(m/gd te	(eg)	(Ilb/Sq. Ft abs.)	[#]	(23k/sq. rc. shu)	(eg)	(III/m r.	(ag)
128	1000	1.066 1.066 1.066 1.066 1.066 1.063	0.880 .880 .884 .276 .276 .276	1764 1764 1766 1764 1764 1765 1755	0.0021 1.003 1.001 .9940 .9930 .9930	19,613 19,613 11,525 10,537 9230 7803	3406 3385 3810 2100 1100 1177 421	1963 - 1963 - 1966 1961 1962 - 1964 - 1964	477. 467 488 470 477. 489 471	9076 7441 4187 4196 3007	776 768 750 707 661 607 607	7829 7836 7918 6681 6445 3486 3773	1919 1706 1786 1886 1420 1229 1423	20.70 2007 2011 2011 2014 2014 2014	1000 1004 1004 1005 1009
	10,000	1.896 1.804 1.807 1.807 1.208 1.308 1.319 1.215 1.308 1.307 1.308	-273 -518 -514 -518 -518 -519 -504 -507 -515 -546 -560 -510	1755 1457 1457 1458 1461 1461 1460 1464 1460 1464 1464 1464	200 200 200 200 200 200 200 200 200 200	11111111111111111111111111111111111111	#21 #150 #150 #150 #150 #150 #150 #150 #15	1784 1788 1788 1780 1780 1784 1781 1788 1788 1788 1788 1788 1788	518 807 508 512 807 506 507 517 517 517 817 807 807	(199 788 779 7723 7727 6407 6407 6508 6708 6708 6708 5868 5868 5868 6861 6861 6861	A18 018 705 705 701 708 708 605 605 605 605 603 601	7034 7036 6888 7085 6176 6176 6170 8780 8780 8839 9854 8874	1436 1370 1370 1370 1776 1776 123 1786 123 124 120 120 120 120 120 120 120 120 120 120	3074 3497 3440 3094 3139 7642 3041 8139 7642 1813 1873 1877	1807 1810 1857 1861 1891 1891 1195 1195 1195 1195 1195 1110 1881
	25,000	1.005 2.005 2.000 2.001 2.001 1.005 1.006 1.006 1.100 1.000	1.052 1.052 1.053 1.053 1.051	704 705 747 748 749 749 749 749 749 740 740 740 740 740 740 740 740 740 740	5.025 - 7.25 - 7	19,015 11,045 11,045 12,013 12,013 12,013 11	700 3487 2487 2487 2487 2577 5577 5577 5577 5577 5577 5577 5587 770 5411 1410 14	1700 1877 1877 1877 1984 1197 1197 1197 1176 1176 1176 1176 1176	507 508 508 508 500 644 441 441 441 441 442 442 442 442 444 444	2003 6294 6484 6489 2007 2008 4890 4890 4890 4890 4890 4890 4890 4	607 796 807 796 802 764 764 712 764 712 766 847 769 847 769 847 769 847 769 847 769 847 769 847 769 847 769 847 769 847 769 847 769 847 847 769 847 847 847 847 847 847 847 847 847 847	8509 8099 6154 6154 7970 7970 7970 6429 6429 6429 6429 6430 8647 1094 6400 8741 8141	1876 1876 184.7 184.7 184.7 184.7 185.2 186.2 187.	P148 8578 8043 1904 1904 1904 1904 1116 1100 1116 1100 1100 1100 1100 11	1018 1418 1418 1408 1008 1411 1816 1411 1816 1411 1807 1841 1441 1474 1807 1808 1008 1108 1108 1108 1108 1108
	45,050	1.053 2.063 2.063 2.061 2.061 2.061 2.062 2.062 2.062 2.062 1.160	1.054 1.054 1.061 1.061 1.068	391 394 394 392 294 390 394 394 394 394 394 391 391 391 391 391 391 391 391	0.114. 0.114. 4.116. 4.117. 4.	1255 11,513 11,513 12,5	1487 1487 1487 174 887 878 481 1108 1008 1008 432 441 1001 1000 432 432 441 1017 882 887 441 1017 882 887 887 887 887	703 703 703 700 700 700 700 600 600 600 607 607 607	467 477 478 477 478 477 478 478 478 484 484	96-21 961-7 1740 1891 922 2036 94-71 1415 1415 21-82 2	1500 1783 1783 1783 1784 1784 1787 1788 1789 1789 1789 1789 1787 1788 1787 1788 1788 1789	2072 2014 2425 1672 1673 1676 1670 2500 2500 2500 1500 1500 1500 1500 150	1907 1900 1400 1400 1400 1400 1400 1400 1400	1815 1805 1675 1149 1149 1149 1149 1149 1149 1149 114	1809
	47,000	1.010 1.010 1.000 1.300 1.340	141:0 141:0 141:0 141:0	200 207 263 263 270	-2013 -2013 -1014 -1076 -1036 -1005 -1007	12,000 11,000 11,000 11,000 11,000	746 747 700 100 856	347 342 340 340	480 483 481 481 485 485	1546 1476 1476 1476 1476 1476	一	1436 1436 1436 1436	1971 1945 1470 1474 1780	784 784 788 709	1980 1980 1980 1980 1980 1984 1987

1134-42-32 THEOLET ENGINE - Continued

	148 - Set Trimpoyer Entitle - Conkissed 148 - Set Trimpoyer Feet. 158 - Set Trimpoyer Feet.														
Ergine plet air flow We,5 (11/100)	Corrected	Congruented marting appropriate (17 pm)	Despresser Back custer Te	Compression Social- pressure restie Fg/Fg	Adiabatia compressor officiency	ratio	Combustor total- pressure loss confficient (7y-74)/45	Contractor betal- pressure loss makin (rg-rg)/rg	Committee total- temporature rettle 74/13	Combuster officiency A _b	Corrected Starting	Corrected to the first transfer to the first transfer to the first transfer	Purbine total- pressure ratio ratio	adishabis terbisa afficiensy To	
84.56 84.84 88.86 44.34 35.15 97.86	87.15 80.11 87.46 80.49 80.49 80.49 80.49	15,130 13,130 16,154 11,074 5681 8814	0.670 .670 .686 .618 .718	4.352 4.360 4.605 3.343 2.484 1.366	6.830 .813 .844 .630 .770 .746	0.0174 .0128 .0148 .0136 .0136	1.513 1.560 1.166 1.515 3.306 3.417	0.0300 .0008 .0008 .0335 .0335	8,476 9,480 9,352 9,119 9,141 9,196	0.945 .946 .254 .946 .810 .411 .488	677.6 677.1 6471. 6296 5601 8043	20.00 20.40 20.40 20.40 20.40	8,000 8,000 1,007 1,007 1,000 1,000	0.859 .853 .850 .852 .813 .813	100000
10.64 44.70 45.23 44.45 49.19 44.66 60.01	96.98 96.98 96.96 97.04 97.05 47.05 47.05	12,636 12,636 13,653 14,676 11,665 10,674 10,663	.532 .533 .536 .557 .057 .061 .706	1.01 4.162 4.163 4.163 3.663 3.663 2.066 2.060 2.060 1.733	.000 .001 .000 .001 .000 .001 .000 .000		3.790 3.172 3.900 3.900 3.003 3.003 3.003 3.003	0000 0000 0000 0000 0000 0000 0000	8,454 8,364 8,364 8,365 8,365 8,367 8,960 8,967 8,060	.965 .965 .967 .988 .988 .980 .984	6476 6476 6476 6476 6476	# . 10 # . 14 # . 14 # . 77 # . 77 # . 15 # . 17	1.897 1.947 1.548 1.548 1.548 2.080 2.080 2.080 2.080 2.080 1.540 1.770 1.770	.776 .887 .864 .868 .869 .869 .869 .819	* 10112111111111111111111111111111111111
16.44 29.36 20.32 34.12 34.36 18.87	2.2	7919 8002 6331 6337	:87 :34 :34 :48 :48		- 47	911	3.077 3.030 5.031 5.031 5.118 1.18 1.18 1.173	.000 .0043 .0043 .0043 .006 .006 .006 .006 .006 .006 .006	1.000 1.000 1.017 1.514	. The	84.61 84.61 84.67 84.67 44.97 47.76 87.96 87.96 87.96	97.76 98.47 97.40 81.30 98.38	證	.497 .447 .447 .446 .446 .446	
41.56 34.36 34.36 32.70 37.44 33.41 34.40 90.47	96.03 66.03 62.43 65.84 77.61 90.96 96.90 97.00	18,418 11,487 20,477 9811 18,981 18,981 11,974 10,688	.817 .844 .774 .860 .561 .954 .960 .864 .809 .809	3,961 3,486 8,736 1,686 1,486 4,915 4,964 3,869 3,161	.896 .835 .713 .806 .814 .814 .814 .816	.0159 .0198 .0067 .0078 .0148 .0148 .0140 .0118	3,000 3,000 3,100 3,007 2,007 2,007 3,146 3,040 2,551	.0119 .0518 .0548 .0409 .0439 .0439 .0386 .0386	2.676 1.423 1.427 1.406 2.376 2.366 2.660	.000 .000 .047 .000 .040 .000 .000 .000	6517 6768 6769	77.76 26.76 27.20 28.20 26.20	2.055 2.053 1.961 1.762 2.066 2.066 2.066	,564 ,577 ,484 ,484 ,485	**************************************
26.73 14.16 15.26 26.25 27.43 27.44 25.01 19.05	37.81 31.54 98.03 98.13 98.43 97.85 51.97	8605	.707 .606 .479 .991 .909 .611	1.500 1.518 4.475	.761 .007 .430 .730 .730 .230 .837	.0177 .0178 .0180 .0181	3.027	.0346 .0346 .0374 .0374 .0374 .0381 .0381 .0384 .0384 .0384	1.414 1.406 2.007 2.015	.65 .45 .81 .90 .97	6146 6269 641 6713 6723 6724 6247	25.51. 25.44. 25.79 26.47 26.47 27.47	1.718 1.437 9.038 9.038 9.090	,000 ,451 ,452 ,468 ,468 ,467 ,457	対はお客はおおれ
15.00 16.06 85.13 85.21 84.32 84.34 16.35 16.35	60.10 31.86 51.04 29.45 29.45 20.67 51.46 21.47 21.43	13,406 13,401 19,300 11,307 8400 8708 13,401 13,401 13,401 11,306 11,306 11,306 8448	.479 .990 .900 .810 .700 .700 .426 .426 .426 .426 .426 .426 .426 .426	4.480 4.000 2.482 2.834 1.401 4.835 4.164 4.164 3.547 9.636	- 017 - 478 - 786 - 277 - 705 - 769 - 769 - 254 - 459 - 459 - 769 - 769	.0149 .0149 .0149 .0157 .0157 .0144 .0144	3,430 2,736 2,808 3,363 3,851 2,736 3,607 3,677 3,677 3,677 3,677 3,685 4,682	.0947 .0971 .0306 .0306 .0314 .0314 .0306	8.061 1.967 1.967 1.968 8.968 8.417 8.417 8.417 8.457 8.453	.706 .846 .946 .946 .948 .948 .977 .978	671.25 67.36 68.36 68.17 66.63 64.65 64.63	M. 18 20.79 20.40 20.40 20.40 20.40 20.40 20.40 20.40 20.40 20.40 20.40	1.637 1.656 1.403 9.014 9.005 9.000 1.961 1.754 1.853	### ### ### ### ### ### ### ### ### ##	是自然是是17年间的人,但是17年间的是17年间的,但是17年间的是17年间的,但是17年间的,但是17年间的,但是17年间的,但是17年间的,但是17年间的是17年间的,但是17年间的是17年间的,但是17年间的是17年间的是17年间的,但是17年间的是
25.54 29.54 29.54 19.54	86.16 87.05 87.05 48.71 48.71 11.86 91.86 91.86	13,081 15,064 18,081 10,088 5636 6476	- 1985 - 1984 - 1887	1.807 4.385 4.385 5.180 2.211 1.883 1,040	.800 .800 .700 .807 .807 .000 .700 .777	.0174 .0174 .0144 .0146 .0136 .0136	5.548 5.548 5.546 5.546 5.160 5.667	.0813 .0813 .0854 .0400 .0480 .0610	8.487 8.487 8.000 1.470 1.400 1.001 8.843	-990 -991 -991 -796 -491 -988 -987 -986 -886	613E 6749 6480 6484 63817	2.00 2.00	2.048 2.048 2.013 1.844	,444 ,444 ,486 ,480 ,477	38588388
18.80 9.54 17.58 17.98 17.80 15.42 11.98 9.65	30.59 30.63 30.16	12,351 18,356 18,348 11,668 3676 8440	-711 -606 -678 -964 -961 -835 -738 -738 -435	4,807 4,467 4,147 3,436 8,371	742	0191 0194 0144 0144 0144 0144 0144 0168	3.616 5.299 5.004 9.003 3.006	,0300 ,0300 ,0304	1,401	.701 .200 .200	6184 6387 6867 6865 6636 6346 6346	20 .15 20 .41 27 .86 28 .06 28 .07 38 .50 46 .50 26 .84	2.048 2.013 1.846 1.860 2.660 2.660 2.660 1.869 1.869	.00 .40 .44 .44 .41 .51 .51 .51	1289844
13.96 14.87 14.88 15.76	81.65 14.65 16.89 87.39	13,984 13,180 12,997 19,343	.000 .000 .000 .000	6.458 6.386 8.466	.784 .781 .819 .787 .787 .790 .871	.01.77 .01.80	3.884 3.465 2.480 2.480	.0306 .0304 .0304 .0305 .0330 .0330 .0300	2.480 2.480 2.150 2.000	.696 .996 .965 .476	6483 6481 6336 6837	20,80 20,40 20,40 21,15 27,51	2.086 8.030 9.006 1.363 1.840 1.639	· · · · · · · · · · · · · · · · · · ·	100000000000000000000000000000000000000
10,04 10,04 10,14 1,70 1,70 1,81 1,80	57.56 57.56 57.56 66.76 66.70 68.70	19,511 12,680 12,680 12,076 12,076	- 12 A	4.804 4.804 4.304 4.307 4.070	- 175 - 175	.0154 .0154 .0151 .0158 .0158	3.064 3.068 3.160 3.068 3.306	.0005 .0006 .0218 .0067 .0067	8.007 8.007 8.004 8.000 8.440	.546 .680 .680 .780	657 657 661 667 667	80.00 80.00 80.00 80.00 80.00	8.032 8.085 8.080 8.061	.44 .48 .48 .48	2000年17日
1.5	90.14 90.14 94.00	12,381	.343 .884 .913	4.490 4.330 4.871	.796 .794	2120. 2120. 2020.	3.176 3.416 3.501	.0876 .0886 .0364	8.000 8.000 9.000 9.000	-837 -786 -785	6397 6367 6871	9-03 9-04 9-45 9-45 9-45	2.040 2.041 2.041 2.041	THE SECOND	200

													(a) Britanti-	UKI PATA PO WEETO AMA,
Alestendo (Fa)	Rea Pressure Patia	Plight Nast maker		Heymolds marker 196ez	Engline	Pack flow	Compressor inlet total pressure	Compressor inlet tetal temperature	Complessor	medica total	Retise inlet total	inist total	furblie outlet total	Exhedrat gas botal comparature
		٩	(m/get to		(aday)		(noge re	(3)	(m/le re	(A)	(TPApe to	(ēt)	(Jayan) Le	(1 1)
5000	1.061 1.062 1.060	0.278 .793 .365	1789 1782 1761	1.001 1.001 1.006	19,813 18,813 11,814	9679 9689 8749	1956 1866 1842	4.53 6.55 4.67	7418 7661 8848	758 786 786	1961 1966 6702	1863 1868 1873	3336 3343	1411 1610
	1.007	.007 .078 .000	1766 1760 1758	1.000	10,557 9880 7808	1730 1853 1086	1890 - 1867 - 2865	470	8,800 6474 3450	644 644 666	6673 4304 3677	臺	8791 2565 6198	1411 1614 1891 1144 1119 1119
16,000	1.809 1.808	12.0	1452 1452 1452	.6458 G.8271	12,513	20 TO 10 TO	1744 1744 1741	510 510 510	6707 6807	盟	818 8176 8453	194	161 204 204	3406 3406
	1.200	.601 .836 .630	1484 1484	.0430 .0430 .0418	11,566 11,566 10,657	1887 1887 1887	1760 1747 1747	E10-	9022 9025 4914	175 176 180	9000 9004 4792	1510 1518 1343	9697 9697 9636	1202
	1.800	.584 .562	1450 1450 1450	.5436 .5436	1000 1000 1000	1000 1000 817	1748 1748 1767,	875 875	\$7961 \$7396 \$8446	900 900 933	3641 2506 2047		1976 1980 1777	1406 1439 1202 1202 1140 1140 1075 1013 1013 1013 1013 1013 1150 1150 115
20.000	1.506	- 188	1486 1486			700	1784 1781 1767	201		536 587 567	1471 527 590	1131 1027 1015	1172 1435	1013 990
_,	2.048 2.083 2.085	1.067	777 784 781	が		1985 1887 1418	187%. 1877 1874	903 845 843	BETT BLOOK	792 018 770	5706 5681 4922	1808 1820 1421		117
	8.036 8.032	1.067	793 796 762 784	190	10, 637 5660 7603	165 670	號		2944	7700 461 636	8483 8787 -8087	1100 950 750	1776 1238 1094	954 746 434
	1.521 1.565 1.518	.760 .764 .761	781 781 761	.6109 -6127 -6734	19,513 11,546 10,557	1572 1200 1040	號	441	4235 4236 3406	770 761 701	4487 4064 2066	1834 1480 1884	2007 1240 1838	1300 1225 1000
	1.512	.769 .767 .800	762 768 778	,8248 ,8248 ,8918	7901 0004 12.513	664 686 1870	弧	3933 3933		羅		1000 890	1818 1653 615	905 788 868
	1.21	. 658 . 530 . 128	761 765 786	.6342 .6362	11,63	1373 1180 1001	1	64 64	3000 3000 3000	741 719 . 676	373.8 3486 2967	1000 1407 1334	1065 1594 1597	1390 1991 1199
	1.208	.634 .536 .899	782 784 784	.567.6 .5679	7900 eeta 19,518	964 364 1880	119	55	1982	530 744	1842	1000 1000 1000	961 967	900 900 904
	1.000	.997 .252 .251	764 762 768	.4480 .4708	10,55	1967 1107 590	- 150 150 150 150 150 150 150 150 150 150	487 484 484	3449 3156	748 713 685	2000 2001 2006	1700 1868 1411	1500 1648 1317	1453 1314 1306
60,000	1.00	1.074	785 776	4570	7003 635.0 137,813	976 954 1080	期	<u> </u>	1800	- 	1166	- 188 ·	100	-115
	2.008 2.008 7.061	1.001	399 394 394 383	4119 4109	12,515 11,565 10,537	1084 940 768	761	451 441 445	2014 2014 2017	746	2786 2786 3217	1041 1473 1946	1344 1366 1006	1386 1846 1049
	2.005 2.005 1.581	1.047	301 301 307	400g	7902 8254 12,513	678 558 548	176 655 655	45 45 41	13 Hz	550 530 744	1184 743 2589	1000	876 483 1078	1601
	1.554	792 793	401 401	-3494 -3494	70,557	700 700	804 807 807	. .	1438 1438	760 708 674	2613 2663 1872	1606 1478 1880	1074 1007 848	140s 1948 1043
	1.815 1.804 1.829	.790 .787 .838	206 206 306	.3369 .3366 .8736	7805 6854 14,513	140 140 140	600 880 621	456° 424 480	3090 730 8017	976 921 935	962 962 1967	913 730 1780	544 174	601 671 1480
	1.907	.500 .518	401 401 402	.4778 .4778		748 944	33	44	1667 1606	757	1978 - 1786 1544	1783 1560 1874	### ### 720	1484 1519 1119
47,000	142	:518	# T	:110	110	***	- 177	41	100	-12		1711		967 967 1813
	1.805 1.800	.535 .535	397 397 382 382	1967 1959	10,657		346 346 - 346	482 482	1478 1380 1381	754. 718. - 884.	1430 1336 1115	1411	. 644 - 667	1806 1806
88,000	1:807	0.181	- 100	- (180)	10.124	8	- 10		197					1040
1	1.881 1.681 1.487	772	198 192 185	.1644 .1666 .1694	11,545	580 517 484		452 452 451	1140 1004 773	797 434 674	1102 973 986	1606 1436 1236	601 601 648 861	1196 1400 14
Į	1:101	.791 .808 .834	194 196 190	靈	10,515 10,436	130 130 130	· #	454 454 450	1,040 1,040	773 781	1000 963	1136 1600 1900	324 464 453	978. 1630 1650
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Digine inlet sir flow	Corrected engine inlet	carrected	The same	total-	idiahatio compressor officiancy	Puel-eir Petio	tetal-	Combustor- total-	total	Contractor officiency	Corrected Corrected	Corrected turking	Turbine total-	Adinbatic	- I
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4.50	98.84 98.87 98.80 98.40	11.00	.132	9.429 1.825 2.830 9.846 9.841 5.441	二世	410. 410.	1.011	.04	2.072	.778 .965 .943 0,867 .867 .947	nn	20.47	7	.863 6.862 .874 .843 .840 .840 .840 .840 .843	
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7.56	57.90 57.82	10,432	.765	5,448 2,868 5,366 7,365 8,234	.817 .817 .818 .718 .760	0110 1100. 1100. 1100. 3000.	3.342	.0404 .0386	1,663	.700	675 675	20,50	2.014	. BES	14
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3.3	44.10 44.51	10,500	:778	3.967 2.964 1.466 1.369	-74	.0087 .0084 .0074 .0070	3.006	.0137	1.44	:元.	7100 1062 4636	2.4	8.150 8.150	.841 .802	
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8:3	2:12		-385	135	-767		1.365			- 255	7077 7081 8636	2.5	2.170 2.304	144	3
18:25	9.5	11,864	-44	5,861 5,343 2,460	- Total	,0187 ,0186 ,0108	8.456 8.456 3.340	.0361 .0361	1.00	::::::		17.36 20.42 20.43 20.43 20.44 20.44	2.170 8.308 9.136 9.049 1.041	二二二	#
19.36 15.36 11.30 64.66 50.76 17.66 13.76 13.66	###	13,304 13,300 14,300 14,304 6438 6438		133			9.848		2,070	. 650 . 730 . 467	200		1.000	:55	地名加加州西班牙斯尔克斯约扎特马拉住住了44
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19.40 14.40 14.40 14.40 14.40 17.46 14.01	67,15 67,11 69,01 69,12 33,76 55,69 86,41	17, 974 10, 887	.960 .864 .607	3.836 3.605	.794. 61.0 765	.013e 8116 0110	3.305	-25	0.186 1.976 1.976 1.900	.988 .945 .945 .416	- CHI	9.0 9.0 9.0 9.0 9.0	2.596 2.506 2.506 2.119 1.678 1.678 2.500 2.647 2.507	.85 .85 .87 .87	Ĩ.
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9.40	100	64.67 13.401	.471			,0000 ,0144 ,0147 ,0136	2_000 3_302	.0525 .0334			1		1.514		
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6.87 7.80	35.36 85.87 99.19	945	.443	1.715	.47k	.0184 20,01 20,00	9.505 9.501 2.578 2.534 2.534 3.501 1.508 2.500 5.905 1.344 1.505 9.617	.0472 .0487 .0586 .0538 .0588 .0586 .0488 .0488 .0488	1.468	.000 .100		E-4	1.005		<u> </u>
14.46 14.56	1 99.41 ·	13,401 13,401 16,343 11,386	.900	4-755	.700 .712		4.13E	.0006	9-865 8-208 8-208 1-808 1-874 1-845 1-425 8-300 9-108 8-001 1-808		704	# .56 50 .57 50 .56 50 .70 51 .56 52 .56 53 .56 54 .56 55 .56 55 .56	0.092 1.606 1.480 9.666 8.197	354	· 京社会の 1 年 1 年 1 年 1 年 1 年 1 年 1 年 1 年 1 年 1
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7.44	98.66 38.76 30.87	8454		5,475 5,366 9,487 1,474	では、一般の	,0149 ,0148 ,0178	4.136 9.506 3.415 7.441 4.750 3.650	.0364 .0501 .0504	1.808	-52	C.86	27.40.	9.170 9.164 1.056 1.056		2
19.45 9.40 7.44 4.11 10.32 10.10	10:10	100	- 0.5E	- 1 (1)	0.770			- 1.0001 -	1:50	100.	 ##	19-19-1	-140-	e:##	# -
10.10	58.54 87.00 51.55 36.15 30.51	18,276	.952 .974	4,367 3,364 2,365 2,460	.196 .806 .808 .738	.0151 .020.0 .0176 .020.0	3,306 3,178 3,040 2,546 3,063	.0373	2.360 2.514 5.062 1.367	:377	6762 6762	#.64 #.15 #.50 #7.61	8_814 8_140 8_140 1_888 1_888	:555	なる。
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8.60 8.30 7.66 8.30	56.10 56.52 11.34 44.00	共誕	.914 -914 -405 -407	3,931 3,630 3,056 2,365 4,366 4,437 6,386	.766 .764 .764 .760 .675	-0147	3,172 5,661 6,666 2,705 -	.0363 .0304	1.00	.00 .00 .400 .400	6750 9640 9540		9.947 9.800 9.179 9.163		<u></u>
1.6	37.36 39.37	7.45	-130	2.350	:55	.0014	1.42	2007	1.414	- 37	200 274	数波	1.006	· 🎏	#
5.61 7.11 6.88 4.80		12:33	34	1.457	.180 803 767		2.433 2.130 3.447 9.611	.0818 .0878	1.004	.176 .789 .749	6708	2.7	1.10	:73	<u> </u>
125	91.07	15.00	-364		.775	.007.0		.0000 .0004 .0000 .0000 .0000 .0000	3.406	717	9704 6821 8861 8861 8439	30.07 30.04 30.06 41.06 41.06 30.05 30.75 50.75 50.75	1.000 1.74 1.100 1.170 1.170	ant l	*******
6.66 6.42	96,52 56,67 86,42 98,66 61,87	13,576 11,541 14,117 14,117 14,118 11,786	.130 .907 .363 .904 .954 .814 .834	4.000 3.365 3.475	灌	,0014 ,0013 ,0013 ,0006 ,0006 ,0006	1.190 1.500 1.600 1.600	.0054	8-807. 8-806 8-906. 1-902 1-627 8-637 8-637 8-637 8-636 8-336 8-336 8-331	.678. .661 .637	=	25.41 15.42	9.100 9.143	136	
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44300	T -	CORRECTE	PERFORMANCE	Dame with
1144	, -	CONTRACT.	Land Amarine	MALE PAR

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Russ	(ta)	Pan pressure ratio Po/Po	Flight Rack mader	Turel state presents	Haynol de Hamber Labor De //2 v	Ergine speed ij (rpm)	Fuel flow (1k/hr)	Compressor inlet total presents	Lamberature	Compressor outlet total pressore	Compressor estlet total temperature	Turbing inlet total present	terrersture	Turbina outlet total procume Pa	Exhaust gry total temperature
]	;	-2-0] ~ _	(19/go te				(12/34 To	(ell)	(1h/iq rt	(⁰ k)	(13/Ng ft	(^a h)	(20/24 LP	(4)
2 2	5000	1.080	0.276 -305 -860	1786 1786 1786	0.9990 1.008 .9635	193	1774 1787 1770	1853 1878 1858	470 470 476	4642 6741 6482	787 787 743	9431 6478 6430	1340 1336	25.37 26.30 26.30 26.30 27.95 27.95 18.97	1093 1063 1100
4		1.058 1.058 1.055	.274 .340	1766 1765 1767	1.007 1.000 .9960 1.012	12.88	1862 1306 1306 1064	1455 1459 1460	467	6201 8430 4193	707 676 634 689	6012 5894 4094		3427 2394 9070	1000 965 964
4	20,000	1.054	.273	175	1.005	7806 686 38 103	1064	1915	. 445 . 445	3542 3740	├─₩ \$	3346	1000		872
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144		1.808	.000 .000	1452 1450 1485	.8654 .9440 .9440 0.8101	7908	1008 848 121	1700 1700 1706 1706			188 188 197	3540 3463 9160	1069 2084 949	1786	915 917
1	26,000	1.804	D:783 -787 -788	761 765 763 761	.00	11,111	1184 1038	1270	485 485 481 485 485 485 485	4141 1744	784 785	2007	1154	1490	1063 1087 930
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おれれ		1.510	.795 .794 .684 .584	788 788 780 788	.4334 .6691 .5594	1256 12,813 18,813	1036 1038	1787 1787	484	1381 3469 3419 3834	. 温	3327 .	445 1900 1900 1170	5 100 5 17 5 6 4 1 2 5 1 1 2 5 1 1 2 5	1066 1066 1064 145 107
. # P		1.015	.529 .529 .538	751	.6334 .6336 .6316	12,836 10,657 1290	705 835 822 1036 1036 980 830 766 843 844	· ## .	484 484 684	8807 8028 1849	945 917	3076 2600 2036 1570	3076		1 836 !
2362		1.814	.532 .533 .308 .890	782 783 786. 788	.5302 .4773	7030 2015 10,515	597 584 674	101 144 144 144 145 145 145 145 145 145	455 456 -	1860 3098	- 781 497. 463 417 673 821 711. 724 826	1216 2943 4830 2767	990 882 1347	#86 #85 #47 - 1180 1184	825 220 1100
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-41	40,000	1.00	- 22	788 784	4	1130	687		134 135 137	1540		1644 1697 1784	1055. 1870	P79	超 - 1898
25522	50,000	1.004	1.000	788 784 385 386 380 380 387 385 385	.4098 .4195	证器	64 64 65 67 67 67	787	- CTE	2702 2703	758 765 880 856 856	5671 9651 9090 1480	1365 3173 3016	144	1076 944 814
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88823	27,000	1.25		980 977 984	.100	18,500		## E	447 480 446 481 445 445	1300 1300 1270	706 706 900	1967 1943 1988	1504 1504 1600 1505 1506 1500 1160 1004 1002	450 450 450 450 450 450 450	1136 1167 1687
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72		1.801	点	139 397	.1554 .1557 .1561 .1540	12,513 12,019 11,966	45 45 45 45 45 45 45 45 45 45 45 45 45 4	935 941	444	120 801 801 801 130	702 702 704 715	619 692 635 603	1460 1276 1806 1258	360 360 234 200	1136
78 70 77		1.808 1.818 1.857	.545 .545	908 903 901	.1540 .1381 .1584	11,000 19,557	100 200 200	940 946 946	454 455 450	8CE 13E 635	70E 661 698	776 706 635	1258 1190 1141	305 305 364	1032 986 952
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1,902 squ	ure feet.														
Bertre felet sir	Corrected engine inlet	Corrected segine	Compression State	Campres ser	Little battle	Puni-eir	Contractor total-	Combustor Lettel	Oceanias teles.	Contractor officioner	Corrected turbine	Corrected	Terbine total-	Adiabatic turbice	
1704	(b/sis)	1000 1/100	matter	PARTIES TO SERVICE	officioner	- Vr	Pieter	Terrescond in	Semperature metics Tarks	- 4		7.74	PROGRAM	efficiency	t I
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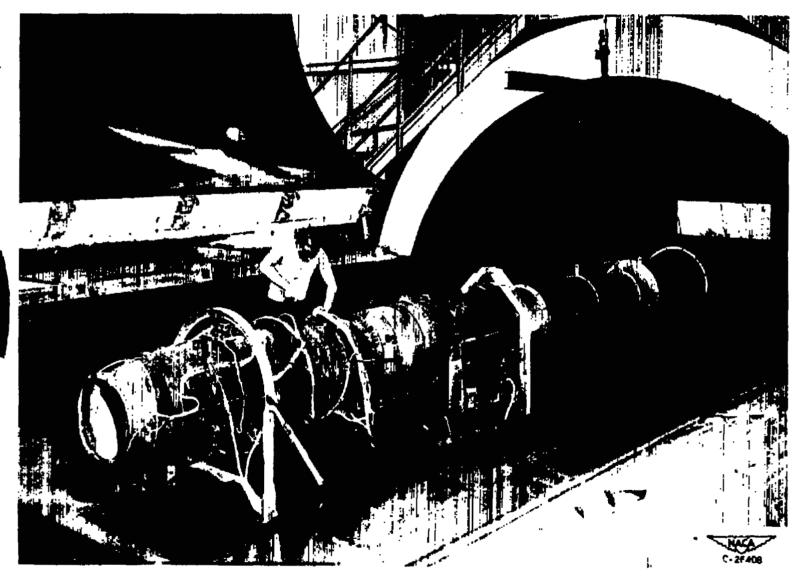


Figure 1. - IJ34-WE-32 turbojet engine installed in test section of altitude wind tunnel.

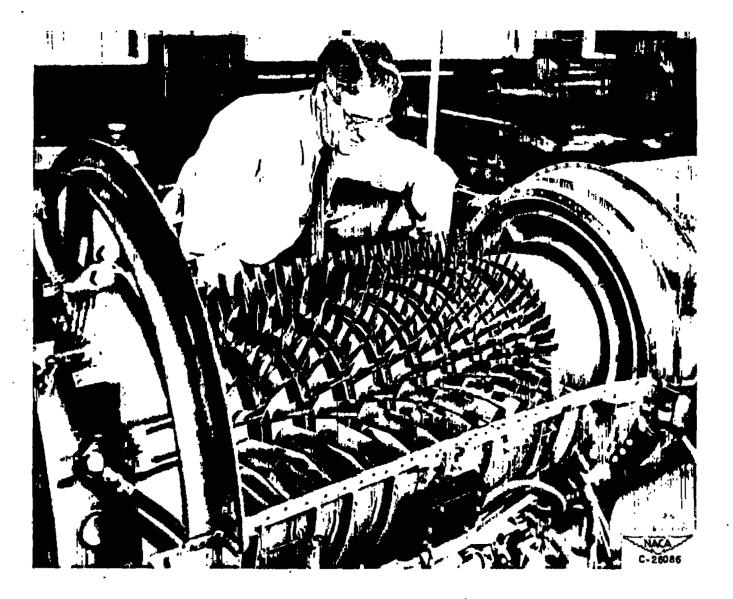


Figure 2. - Eleven-stage axial-flow compressor.

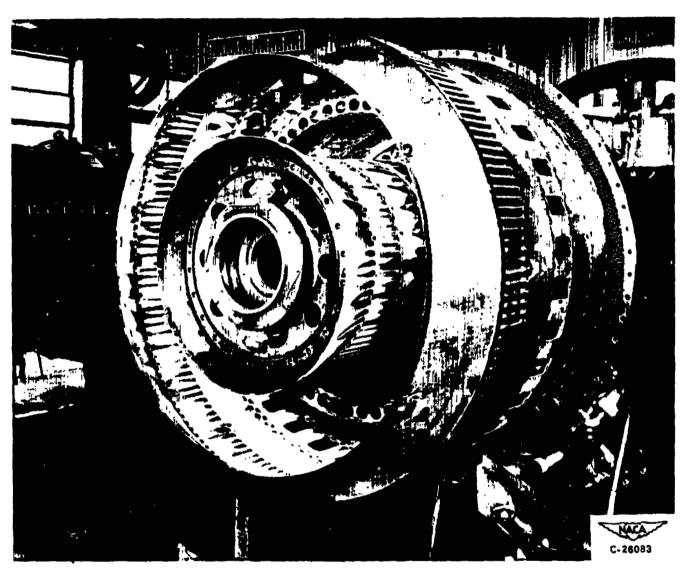


Figure 3. - Combustor (view looking upstream).

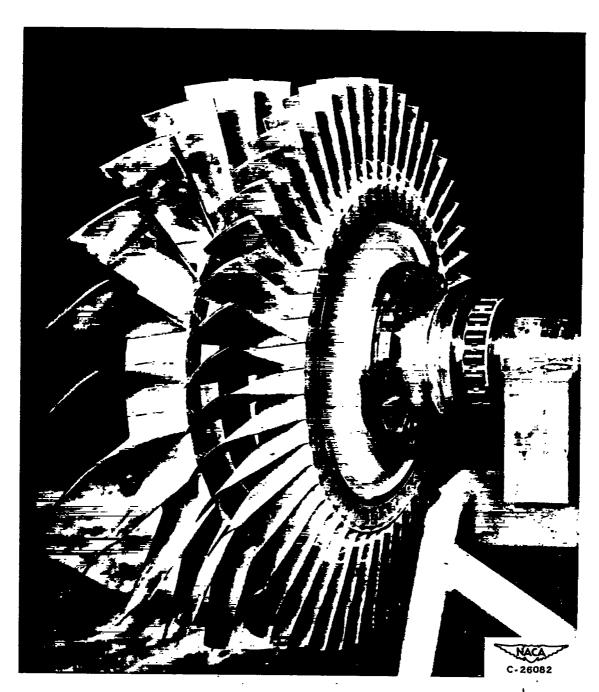


Figure 4. - Turbine rotors.

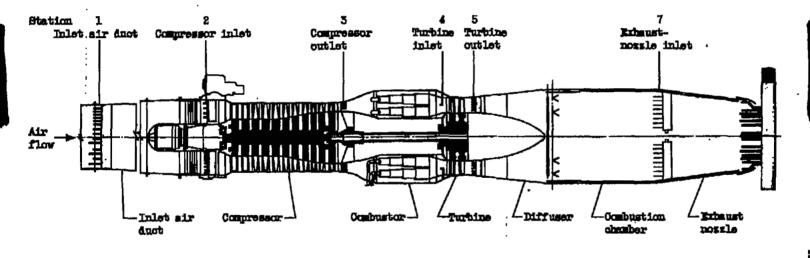
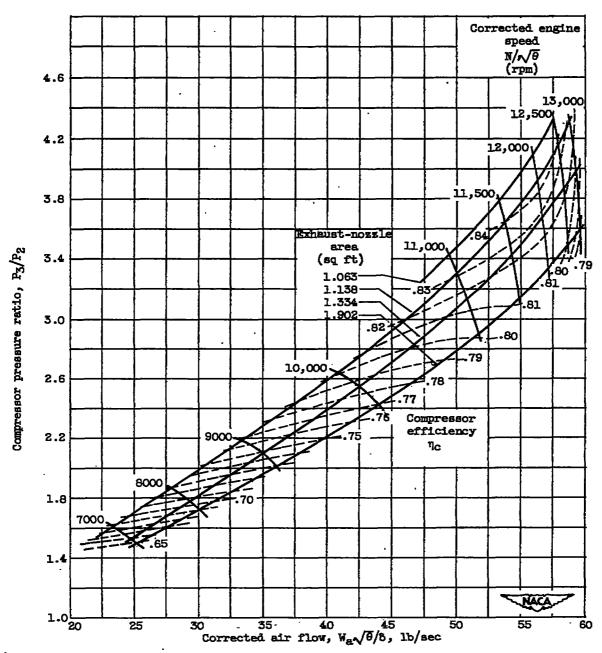
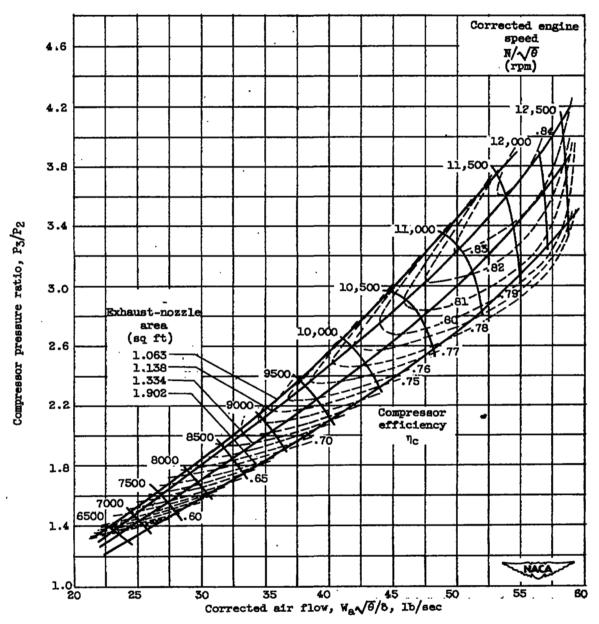


Figure 5. - Gross section of sugine showing location of instrumentation.



(a) Flight Mach number, 0.28; altitude, 5000 feet; Reynolds number index, 1.008.

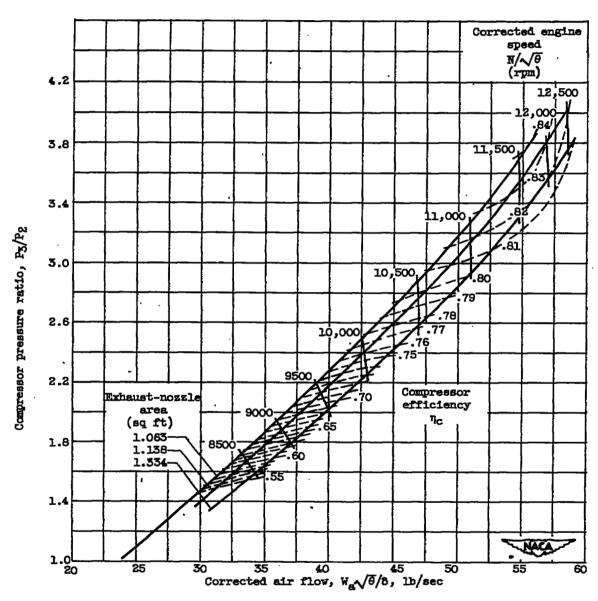
Figure 6. - Compressor performance map.



(b) Flight Mach number, 0.53; altitude, 10,000 feet; Reynolds number index, 0.857.

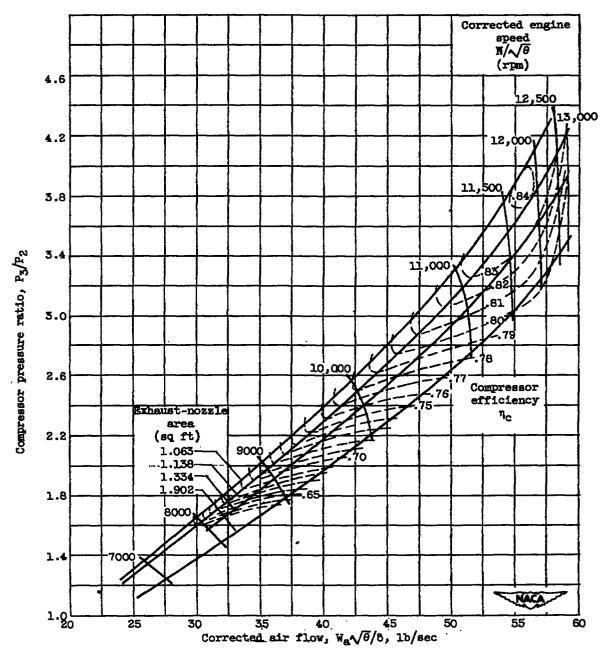
Figure 6. - Continued. Compressor performance map.





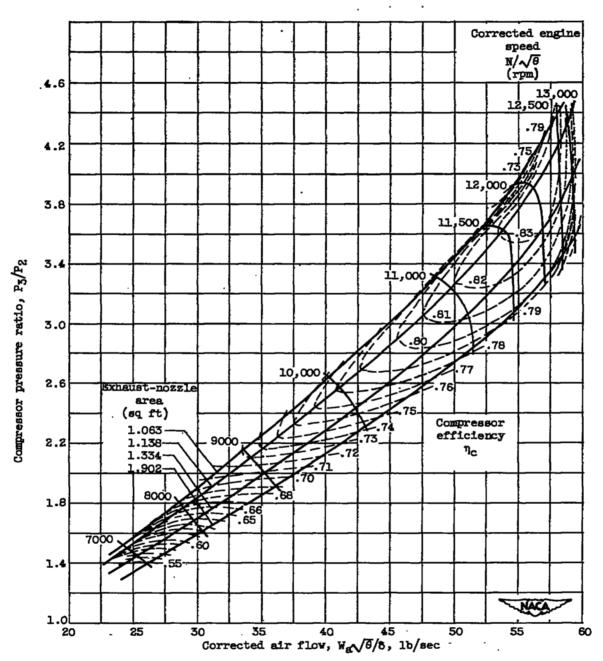
(c) Flight Mach number, 1.05; altitude, 25,000 feet; Reynolds number index, 0.739.

Figure 6. - Continued. Compressor performance map.



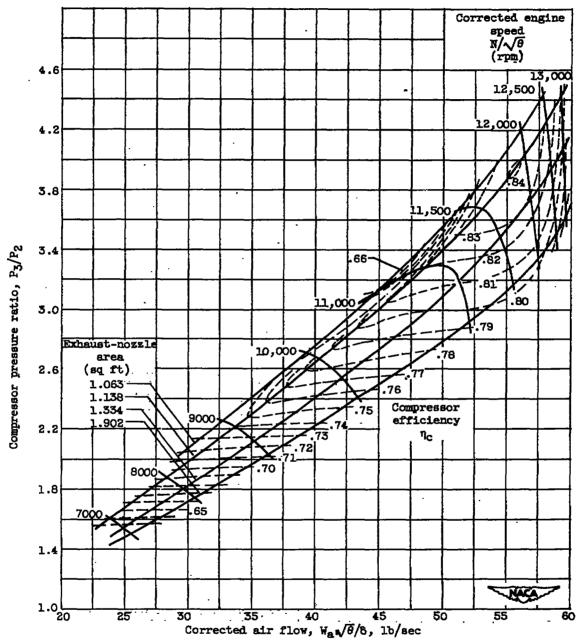
(d) Flight Mach number, 0.79; altitude, 25,000 feet; Reynolds number index, 0.616.

Figure 6. - Continued. Compressor performance map.



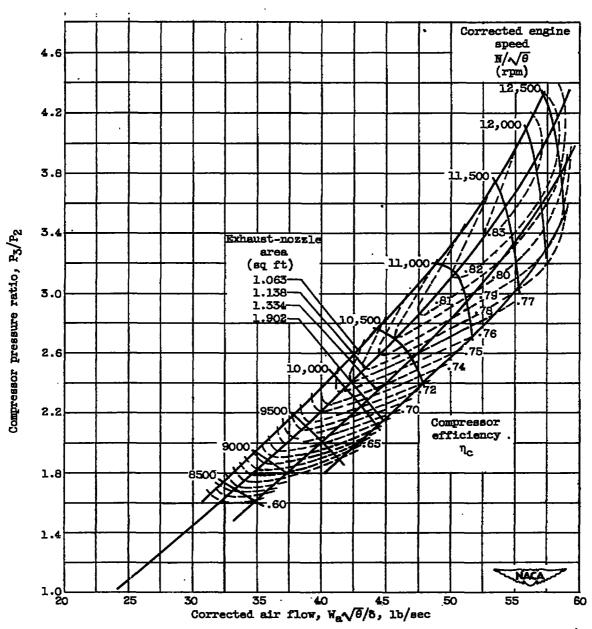
(e) Flight Mach number, 0.53; altitude, 25,000 feet; Reynolds number index, 0.534.

Figure 6. - Continued. Compressor performance map.



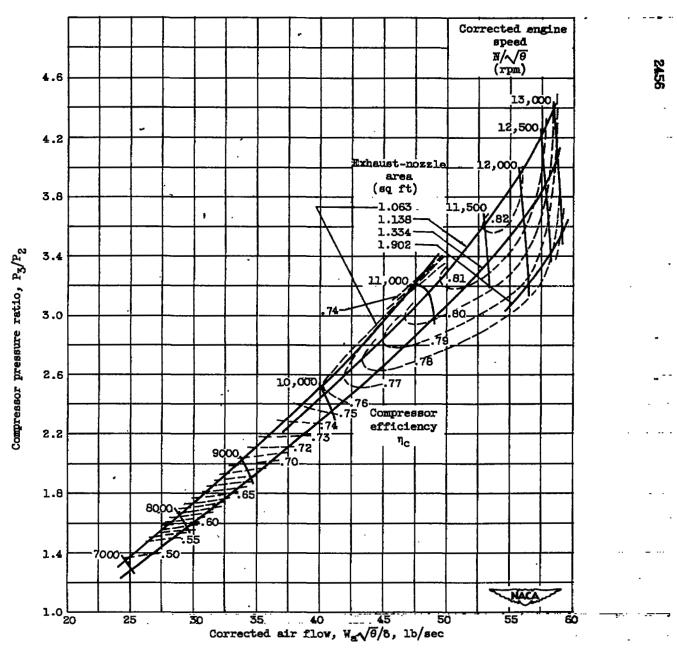
(f) Flight Mach number; 0.28; altitude, 25,000 feet; Reynolds number index, 0.470.

Figure 6. - Continued. Compressor performance map.



(g) Flight Mach number, 1.05; altitude, 40,000 feet; Reynolds number index, 0.417.

Figure 6. - Continued. Compressor performance map.

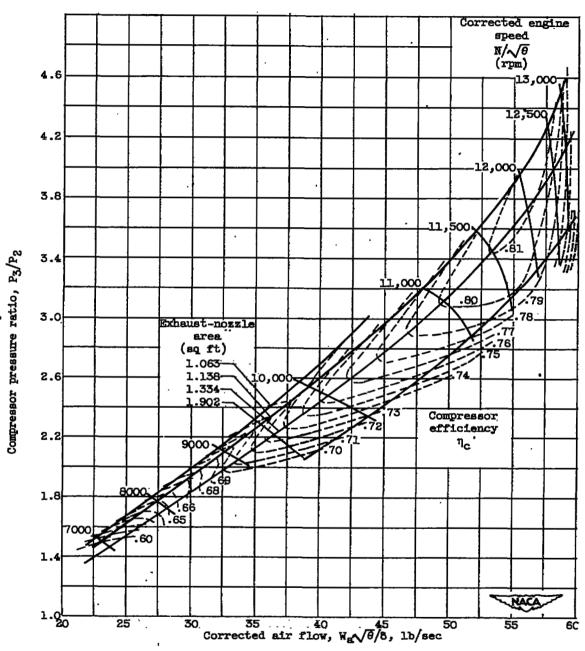


(h) Flight Mach number, 0.79; altitude, 40,000 feet; Reynolds number index, 0.358.

Figure 6. - Continued. Compressor performance map.

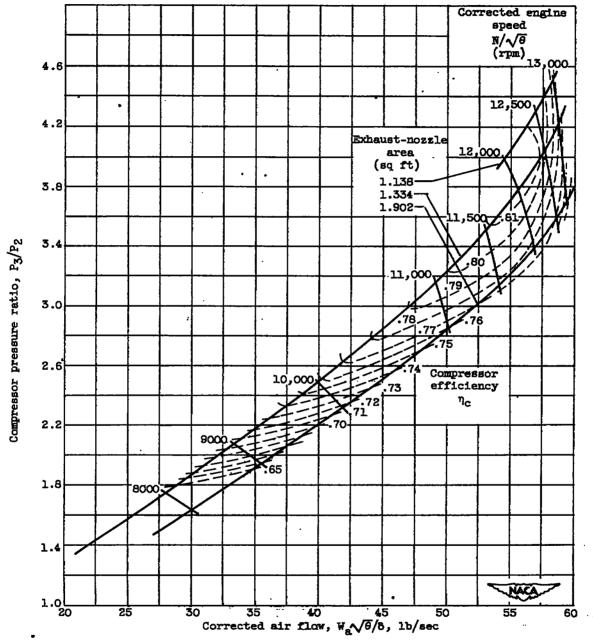
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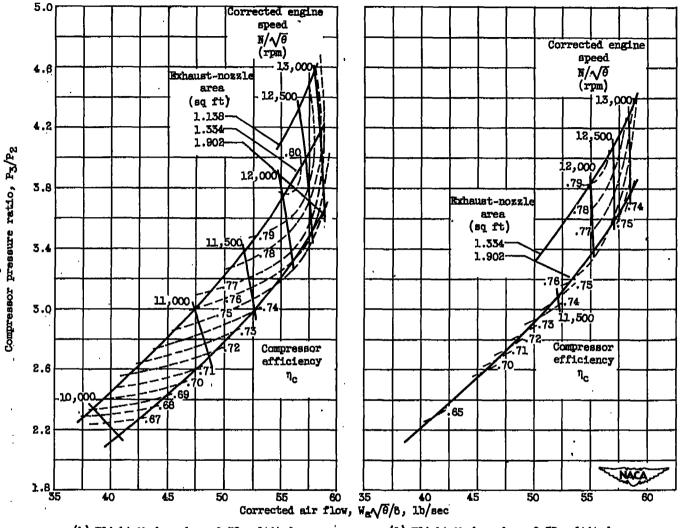
(i) Flight Mach number, 0.53; altitude, 40,000 feet; Reynolds number index, 0.268.

Figure 6. - Continued. Compressor performance map.



(j) Flight Mach number, 0.53; altitude, 47,000 feet; Reynolds number index, 0.196.

Figure 6. - Continued. Compressor performance map.



(k) Flight Mach number, 0.79; altitude, 55,000 feet; Reynolds number index, 0.170.

(1) Flight Mach number, 0.53; altitude, 55,000 feet; Reynolds number index, 0.136.

Figure 6. - Concluded. Compressor performance map.

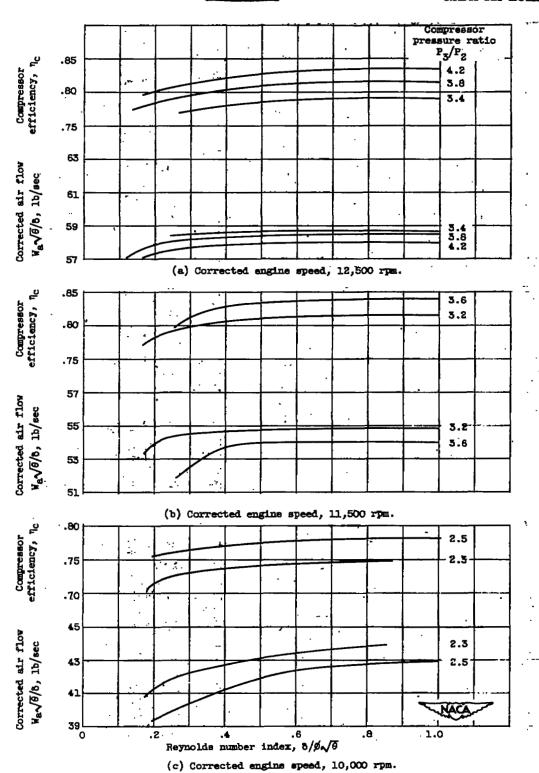


Figure 7. - Effect of Reynolds number index on compressor performance.



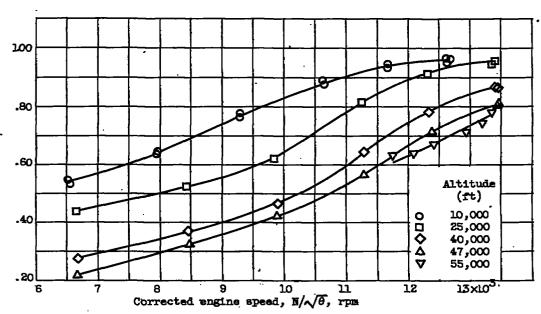


Figure 8. - Effect of corrected engine speed and altitude on combustion efficiency. Flight Mach number, 0.53; exhaust-nozzle area, 1.334 square feet.

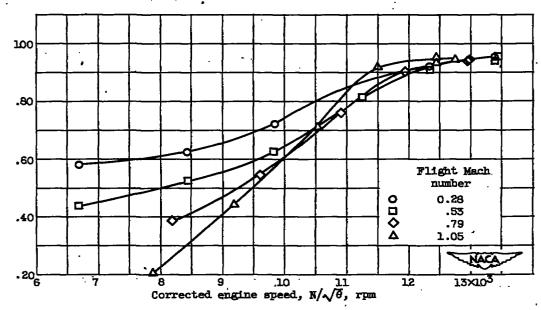


Figure 9. - Effect of corrected engine speed and flight Mach number on combustion efficiency. Altitude, 25,000 feet; exhaust-nozzle area, 1.334 square feet.

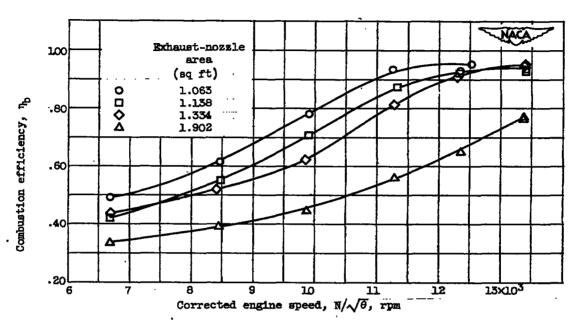


Figure 10. - Effect of corrected engine speed and exhaust-nozzle area on combustion efficiency. Altitude, 25,000 feet; flight Mach number, 0.55.

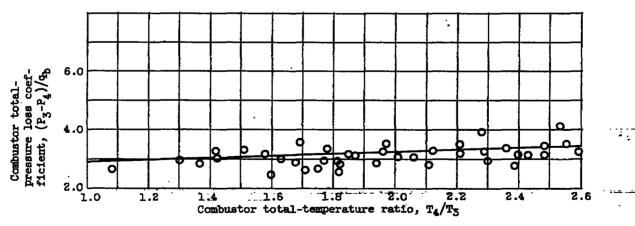
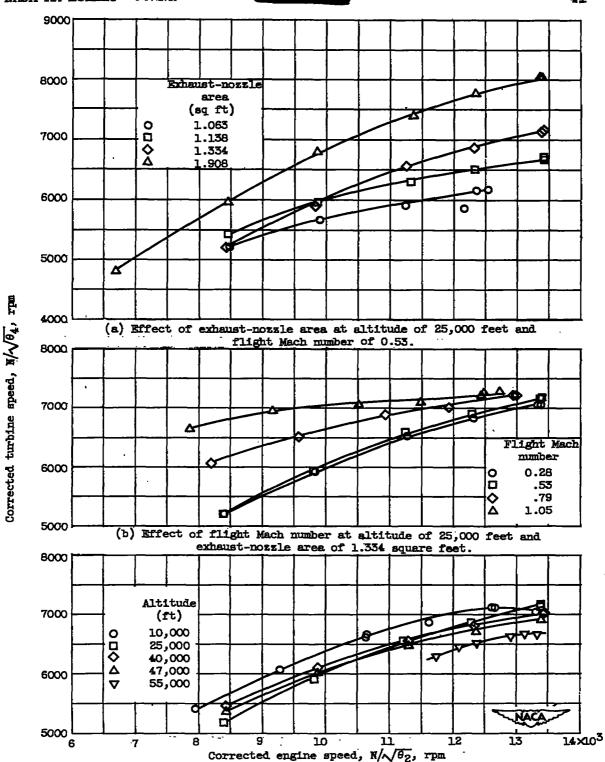


Figure 11. - Variation of combustor total-pressure loss coefficient with combustor temperature ratio.

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(c) Effect of altitude at flight much number of 0.53 and exhaustnozzle area of 1.334 square feet.

Figure 12. - Effect of corrected engine speed, exhaust-nozzle area, flight Mach number, and altitude on corrected turbine speed.

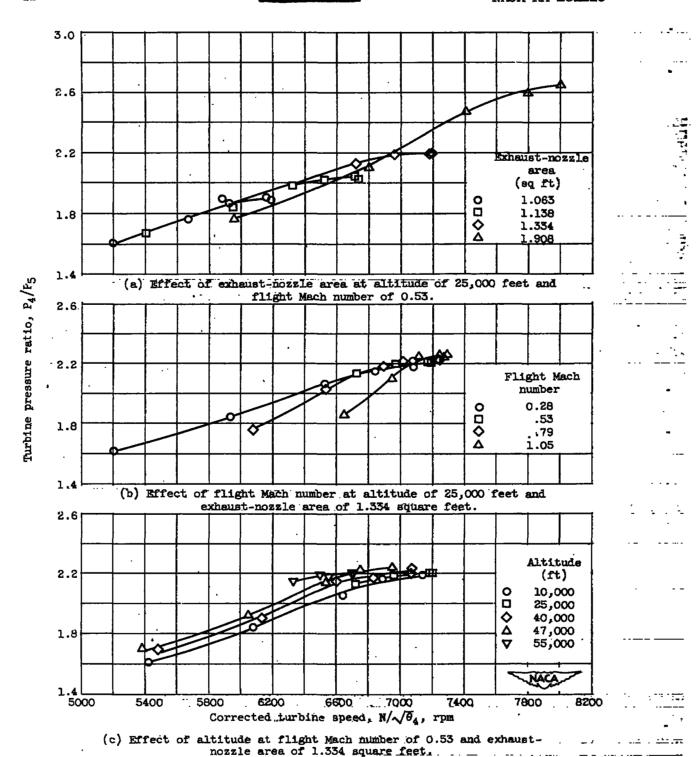


Figure 13. - Effect of corrected turbine speed, exhaust-nozzle area, flight Mach number, and altitude on turbine pressure ratio.

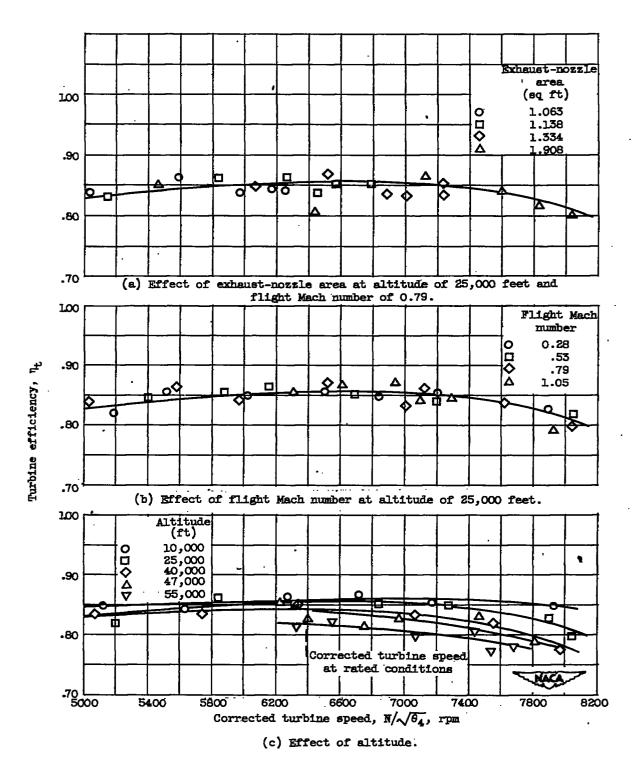
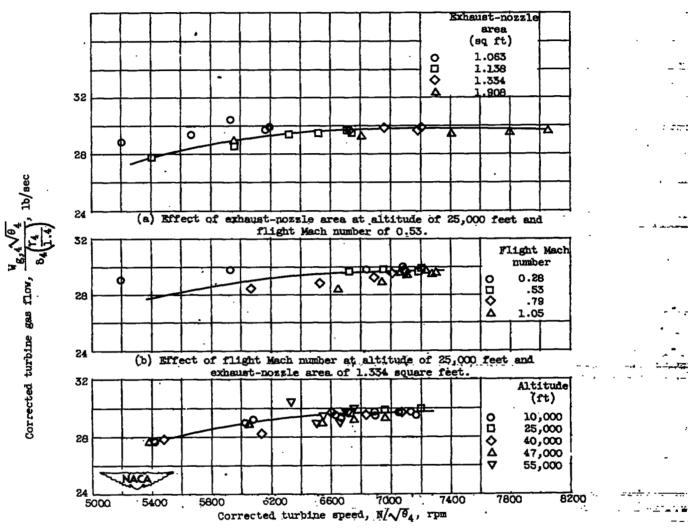


Figure 14. - Effect of corrected turbine speed, exhaust-nozzle area, flight Mach number, and altitude on turbine efficiency.



(c) Effect of altitude at flight Mach number of 0.53 and exhaust-nozzle area of 1.334 square feet.

Figure 15. - Effect of corrected turbine speed, exhaust-nozzle area, flight Mach number, and altitude on corrected turbine gas flow.

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